



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4701

Job Sheet 168628



Part No: 649.4701

Job Qty: 1 ea

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/20/17

Created By: Sian Willems

Type: Rework

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447

Note: IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09 JLM VERIFIED
BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS PER DWG
REV.E2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/20/17	11/20/17	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	1 pcs	11/20/17	11/20/17	0.00	0.00	Packaging1		
110	QC	1 pcs	11/20/17	11/20/17	0.00	0.00	QC4		
120	Packaging	1 pcs	11/20/17	11/20/17	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea	11/20/17	11/20/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation - 600.1012 exp. 01/2018 - 601.2045 exp. 04/2019 S016097 ? S016096 S016095 S016097	600.1012 S011554	1 ✓	24	0	0
	601.2045 S011553	1 ✓	27	0	0
	601.3493 S011556	2 ✓	20	0	0
	646.9910 S011557	4 ✓	101	0	0
	647.9014 S011558	8 ✓	20	0	0
	649.4811 S011560	1 ✓	22	0	0
	649.4812 S011560	3 ✓	16	0	0
	649.4813 S012081	4 ✓	10	0	0
	649.4814 S011562	2 ✓	12	0	0
	649.4815 S011563	3 ✓	23	0	0
	649.4816 S016463	3 - 0 ✓	28	0	0
	649.4817 S011565	4 ✓	32	0	0
	649.4818 S011566	1 ✓	11	0	0
	649.4819 S011567	2 ✓	22	0	0
	649.4820 S011569	1 ✓	21	0	0
	649.4901 S011569	1 ✓	11	0	0
	649.4902 S011570	1 ✓	13	0	0
	649.5010 S011571	1 ✓	4	0	0
	649.5011 S011572	1 ✓	13	0	0
	649.5012 S011573	2 ✓	16	0	0
	649.5013 S011574	2 ✓	18	0	0
	649.5110 S011575	2 ✓	18	0	0
	649.5111 S011576	1 - 0 ✓	10	0	0
	649.5112 S011577	1 ✓	12	0	0
	649.5210 S011578	2 ✓	17	0	0



S016471



AW119 Cable Cutter System

PART NO:
Revision:
Operation:
Change No:

649.4701

Start up Operation

Mfg Date: 12/01/17
Job No: 168628

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

B 165294

Plex 11/20/17 3:18 PM dart.lacelle.linda

Specifications could not be found.

Part Specifications

649.5211	5011579	1	16
649.5212	5011580	1	6
649.5213	5011581	2	15
649.5214	5011582	1	6
91420A230	5011583	13	74
AN3C12A	5011584	8	156
AN4C5A	5011585	4	31
AN4C7A	5011586	2	113
AN970-3	5011587	2	239
CR3213-4-05	5011588	24	286
CR3213-5-03	5011589	8	108
MS20426AD3-4	5011590	32	6,823
MS20426AD3-5	5011591	6	8,750
MS20426AD4-4	5011592	4	2,076
MS20470AD4-3	5011593	23	1,298
MS20470AD5-11	5011594	2	1,010
MS21042-4	5011595	3	3
MS21042L08	5011596	9	1,008
MS21042L3	5011597	22	1,029
MS21042L4	5011598	1	1,019
MS21059-3	5011599	3	409
MS21069-08	5011600	20	94
MS24694-C57	5011601	2	46
MS24694-S58	5011602	2	43
MS27039-08-13	5011603	12	173
MS27039-08-19	5011604	26	848
MS27039-08-24	5011605	3	118
MS27039-1-08	5011606	4	436
MS27039-1-10	5011607	6	489
MS27039-1-13	5011608	13	476
MS27039-1-14	5011609	4	562
MS27039-1-18	5011610	4	1,433
MS27039-1-25	5011611	2	98
NAS1097AD-4-3	5011612	2	4,337
NAS1149CN832R	5011613	48	273
NAS1149F0332P	5011614	63	2,511
NAS1149F0363P	5011615	16	169
NAS1149F0432P	5011616	8	861
NAS1149FN832P	5011617	18	3,758
NAS1330S08KB106	5011618	16	66
NAS1832-3-7	5011619	8	230
NAS1832-4-7	5011620	2	42
NAS1834C3-300	5011621	2	160
NAS620C-10L	5011622	8	213
NAS9303B-5-03	5011623	4	104

5011530

17111293



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN3-5A Revision: Bolt														
100	Receive Ea	S016530	168628	12 Ea	0	M137963	ST350		Stock	12/1/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Part Number: MS27039-08-13 Revision: Screw														
100	Receive Ea	S011603	168628	12 Ea	0	B165294	ST		Stock	11/20/2017				
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		2		24	0									

Plex 1/8/2018 11:40 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					